ELECTRO-BOILER

Midsize

INSTALLATION & OPERATING INSTRUCTIONS

Model: **EB-M(S or X)-10**
EB-M(S or X)-12
EB-M(S or X)-15
EB-M(S or X)-17
EB-M(S or X)-20

APPLICATION: This Electro-Boiler is factory equipped with **WarmFlo** smart controller. **WarmFlo** automatically regulates outlet water temperature based on a desired output temperature set point.

Primary application is any hydronic water heating system where reduced flow or radiation can cause overheat conditions (example, zones). **However**, if it is a mixture of large and small zones, the sudden capacity and flow changes may cause some internal timing/over temp conditions. With the mixture of zones the Electro Industries' zone controller option is **highly recommended.**

This series is equipped for load management interrupt and can apply to standard baseboard radiation (not recommended for EB-MS Model), dual heat combinations, under floor radiant, wood boiler supplement, etc.

Note: If this installation does not include dual heat standby boiler, the front panel switch must always be in the "normal" position.

ACCESSORIES: Various accessory or option items which are not part of basic Electro-Boiler are available, contact factory. See Room Thermostat Placement section for additional information on slab stat.

Note: This product meets the requirements of the ASME Boiler and Pressure Vessel Code.

Conforms to: UL STD.UL834
Certified to: CSA STD.C22.2#165

DO NOT DESTROY THIS MANUAL. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICE TECHNICIAN.

Intertek

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Drawings:

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INTRODUCTION

With this WarmFlo configuration, the electric heating elements are automatically staged/modulated and controlled to establish a fixed outlet water temperature. This outlet temperature is sensed by the WarmFlo controller and is controlled to achieve and maintain the boiler's set point temperature.

Even though this WarmFlo configured unit adjusts outlet temperature independent of water flow and prevents high limiting even with marginal water flow, it is still very important that the hydronic system be correctly designed for the building, the total heat loss requirement, and proper hydronics design and installation practices. This boiler is the energy **source** for the water flow and radiation system. If the water flow and radiation systems are not adequate for the Btu/h heat loss of the building, installing the Electro-Boiler with WarmFlo will not necessarily supply the comfort and heating for the building.

Cold boiler notation – do not, under any circumstances, simply jumper R and W and allow the temperature sensing controller to operate this Electro-Boiler as a hot boiler. Unless there is at least 2 GPM flow, the staging delays will cause temperature overshoot and could open up the manual reset limits.

In most **dual heat** installations this Electro-Boiler is plumbed in series with an existing oil, gas, or wood boiler. The Electro-Boiler is generally at the gas/oil outlet; but for wood, the Electro-Boiler must be on the inlet sides. The standby boiler cannot be operated as hot boiler. This will defeat the Electro-Boiler. Rewire as required, standby boiler is turned on from the brown wires (included with this boiler).

In the case of **existing** fossil fuel boiler conversions, it is assumed the expansion tank, valving, air bleeder, and circulation pump are in place, in good operating condition, and adequate for the overall system design.

In the case of **new** installation (floor radiant or baseboard), use standard hydronics water heating practices for the necessary expansion tank, air bleeder, valving, water pump, etc., sized for the total capacity of the system. The Electro-Boiler is turned on with an R and W closure from the zone system wiring.

NOTE: This model series is designed and equipped for 240-volt residential single phase. If this unit is used on 208-volt, energy capacity is reduced by approximately 25%. The installed transformer has a primary tap for 208-volt. Rewire internal transformer so the boiler is using this primary tap for 208-volt applications.

In the case of under floor **radiant** heating, the basic components for the electric energy, heating system typically includes:

1. Electric boiler itself – *covered by this manual.*
2. Plumbing kit or piping material at the boiler itself – *can be ordered as a kit.*
    - EB-PK-M – *shown on plumbing installation drawing BX505.*
3. Circulating pump – *typically sized for head pressure and system flow requirement, typical catalog number 5586/5582.*
4. The under floor circulating tubes and manifolds – *provided and manufactured by others, not covered in this manual.*

APPROVED TUBING/PIPING

When plumbing this boiler and its peripheral parts to the loop system, all plumbing parts and/or tubing must be sealed to prevent entrance of oxygen.

Use only tubing or polyethylene tubing with oxygen Diffusion Barrier.

SYSTEM OR WATER FLOW

In order to prevent hi-limiting and assure full 20+ years parts life, the piping system/basic plumbing/circulator pump must be arranged to provide flow greater than minimum GPM shown in Table 1. If zoned system, this applies when the smallest zone is operating.

NOTE: Since this is an automatic temperature sensing system, both sensors and the complete control wiring are required before using or turning on this Electro-Boiler.

TABLE 1 - ELECTRO-BOILER SPECIFICATION

Model	Volts	Phase	Watts	Btu/h	Amps	CB
EB-MS/MX-10	240/208	1-60 Hz	10,000/7,500	34,121/25,591	42A/37A	60A
EB-MS/MX-12	240/208	1-60 Hz	11,500/8,600	39,239/29,429	48A/42A	60A
EB-MS/MX-15	240/208	1-60 Hz	15,000/11,300	51,182/38,386	63A/55A	60A, 30A
EB-MS/MX-17	240/208	1-60 Hz	17,500/13,100	59,712/44,784	73A/64A	60A, 45A
EB-MS/MX-20	240/208	1-60 Hz	20,000/15,000	68,242/51,182	84A/73A	60A, 60A

MULTIPLE ZONES AND RADIANT TEMPERATURES

Same water temperature all zones – in this case the system can be setup as one pump with the water circulated through the boiler and directly to a manifold containing the various zone valves. Although this model series has a built-in outlet sensing and controller mechanism for staging the elements, also consider the next section, Zone Controller. If not using zone controller, the end switches of all of the zone valves are paralleled and directly control R and W to turn on the boiler.

Various water temperature requirements – if this is the case, a primary loop with mixing valve for the various zone temperature requirements is necessary. Injection pump techniques can also be used. However, usually injection pump techniques come with a controller which is designed to protect a gas boiler from cool water return. This is simply not needed and a duplication with the temperature sensing controller within this Electro-boiler and the injection pump controller will be of no benefit within the operating system. The zone valve/zone pump control strategy must be wired to provide the boiler R and W contact closure and the primary pump is connected to the boiler pump contacts. This assures the primary pump is active and running whenever the boiler is turned on via contact closure on R and W. At least one zone must be open before turning on the primary pump/Electro-Boiler. Do not design a system where the Electro-Boiler is supposed to operate as a hot boiler based upon its outlet sensor without the primary pump circulating water, minimum 2 GPM is required.

Electro Industries' Zone Controllers – the Electro Industries' zone controller priority zone has the ability to communicate with this TS Series boiler and it will automatically switch to a low mass high water temperature (150° F or 180° F) during zone 1, priority switch on, operation. With this feature the TS boiler can automatically take care of two temperature requirements thus eliminating the need for the technique described in the paragraph above.

ZONE CONTROLLER

This Midsize Series boiler controls the electric elements based upon water temperature independent of flow; therefore, in theory, a staging zone controller is not required; however, there are three suggestions or reasons why a zone controller can simplify the installation and enhance overall performance.

1. **Zone wiring and troubleshooting convenience** – the addition of the zone board allows for easy terminal block and point to point wiring for each zone thermostat and each zone valve. Also there are LED's associated with the thermostat action and the zone valve action. This greatly simplifies wiring and future troubleshooting with a neat terminal block wiring arrangement and the onboard LED's.
2. **Prevents over control or false staging up and down when the temperature sensors are attempting to regulate** – since Electro Industries' zone controllers have staging smarts, the addition

of the zone controller will provide smoother boiler temperature control. The zone board has a dial switch for each zone and the installer selects one of four zone capacity sizes. When dialing in the size closest to the zone Btu/h capacity, the zone controller smarts only allows the appropriate boiler stage which can handle that capacity. Also this is additive if more than one zone calls at any one time.

3. **Two temperature system with unbalanced zones** – if the application includes zone one requiring high temperature (fin tube, air handler, etc.) and the remaining zones are radiant floor low temperature, this zone controller will automatically raise the output of the high temperature zone. This is a priority arrangement, zone 1 holds off the other zones while the high temperature output is heating. If at the end of the high temperature zone there is a call on any of the low temperature zones (up to three plus slave 4), there will be a pump only function until the outlet temperature drops below the front panel dial setting.

ZONE CIRCULATORS

The EE-5051 switching relay can be used to interface line voltage pumps with the boiler R and W control terminals, see drawing BH008. However, when using zone controller EB-ZEA-1, these are not required.

ROOM THERMOSTAT PLACEMENT

Fin tube radiation, fan coil, etc. – heat only wall t-stat, connected to operate zone valves (see previous section) or for single zone the t-stat is connected directly to Electro-Boiler R and W.

Floor radiant – comfort and proper space heating response is a direct relationship to the thermostat type and the placement of the thermostat sensing bulb. Typically an under floor heating system can be broken down into three categories.

A. **Energy storage, water tubing is under the concrete or within the sand base** – the controlling thermostat must have a remote bulb, and this remote bulb must sense the concrete slab temperature (slab stat). Coordinated with the concrete pour, install a ¾" PVC, minimum bend radius of 7 inches, and locate at approximately center (vertical) of the concrete slab. The thermostat sensing bulb can later be pushed down this PVC conduit. If the slab is already poured without conduit for slab stat, use electronic remote sensing thermostat.

B. **Floor covering, medium to high insulation** – use slab stat as described in paragraph A above.

C. **Quick response, hydronic tubing just under the concrete surface, no flooring material over the concrete** – in this case, heated water can directly radiate into the room, a standard wall mount room thermostat is adequate. Mount room thermostat on an inside wall similar to most heating systems.

TWO-TEMPERATURE OPERATION OR FEATURE

When using Electro's zone controller in priority mode, the boiler system can automatically raise the outlet temperature with zone 1 calling. This is setup for default of 150° F or pulling a jumper peg the high temperature value is 176° F. See appropriate zone controller installation manual for details.



MULTIPLE BOILERS



This boiler series now includes a method for automatically staging any number of parallel-plumbed boilers. Order plug-in relay EB-C-STG5.

The thermostat is connected only to the first boiler, when all stages are on for more than 5 minutes, this new plug-in relay module turns on the next boiler (R and W), and a second EB-C-STG5 could be used to turn on the third, etc.

Outdoor Reset Option
The **EB-MX-**** boiler comes equipped with an outdoor sensor (shipped loose). This sensor can be connected to the board to allow for outdoor reset function.

What is Outdoor Reset?
Outdoor reset is where the Electro Boiler DT (desired water temperature) shifts up and down based on the outdoor temperature. The water temperature coming out of the boiler will be higher when it's cold outside and lower when it's warmer outside. The idea is to have the boiler work with the building heat loss to maintain a more even BTU delivery to the space. This helps with overall system efficiency as well.

NOTE: The **EB-MS-**** does **not** include an outdoor sensor. However, one can be ordered if outdoor reset is required.

Outdoor sensor part number: WFS25F

Outdoor Reset Activation
If it is determined that outdoor reset is required for this application, it needs to be activated.

Follow this sequence to activate outdoor reset:
Step 1: Power down the Electro-Boiler
Step 2: Connect the outdoor sensor

- Red wire to RED
- Black wire to OT
- White wire to COM

Step 3: Power up the Electro-Boiler

See: CONTROLLER SETUP for more information on outdoor reset.

BOILER/PLUMBING KIT PLACEMENT

This model series is wall hung and the vessel must be vertical, drawing BX505.

The plumbing kit items are located adjacent to the boiler housing itself as shown on drawing BX505.

For future servicing, the unit itself **must be installed 18"** or more above the floor, the elements are screwed in from the bottom.

INFORMATION/WATER FLOW CALCULATIONS

Water flow, GPM, can easily be calculated if the temperature rise across the electric boiler can be measured.

The formula below can only be used when the temperature rise is stable and the boiler is not hi-limiting. In other words, verify constant current draw and stable outlet temperatures for at least 15 minutes.

$$GPM = \frac{\text{Volts x Amps x 3.4}}{\text{500 x Temp. rise}}$$

INSTALLATION REQUIREMENTS

1. All installation work must be performed by trained, qualified contractors or technicians. Electro Industries sponsors installation and service schools to assist the installer. **Visit our Website at electromn.com for upcoming service schools.**

⚠ WARNING

ALL ELECTRICAL WIRING MUST BE IN ACCORDANCE WITH NATIONAL ELECTRIC CODE AND LOCAL ELECTRIC CODES, ORDINANCES, AND REGULATIONS.

⚠ WARNING

OBSERVE ELECTRIC POLARITY AND WIRING COLORS. FAILURE TO OBSERVE COULD CAUSE ELECTRIC SHOCK AND/OR DAMAGE TO THE EQUIPMENT.

⚠ CAUTION

This unit can only be used for its intended design as described in this manual. Any internal wiring changes, modifications to the circuit board, modifications or bypass of any controls, or installation practices not according to the details of this manual will void the product warranty, the ETL/Intertek certification, and manufacturer product liability. Electro Industries cannot be held responsible for field modifications, incorrect installations, and conditions which may bypass or compromise the built-in safety features and controls.

2. This installation manual and Electro-Boiler products relate only to the addition of the Electro-Boiler to the hydronics system. The owner/ installer assumes all responsibility and/or liability associated with any needed installation of the gas/oil boiler, pump, plumbing, system design, hydronics systems or backup gas/oil boiler, etc. Any instructions or comments made within this manual (or factory phone assistance) relating to the gas/oil furnace are provided as comments of assistance and helps only.

⚠ CAUTION

Hazards or unsafe practices could result in property damage, product damage, severe personal injury and/or death.

3. Remember, safety is the installer's responsibility and the installer must know this product well enough to instruct the end user on its safe use.

   Safety is a matter of common sense - - a matter of thinking before acting. Professional installers have training and experienced practices for handling electrical, sheet metal, and material handling processes. Use them.

CLEARANCES

	MINIMUM CLEARANCE FROM COMBUSTIBLE SURFACES		SUGGESTED MINIMUM SERVICE CLEARANCE	
BACK	0 INCH	0 MM	0 INCH	0 MM
LEFT	1 INCH	25 MM	12 INCHES	305 MM
RIGHT	1 INCH	25 MM	12 INCHES	305 MM
FRONT	1 INCH	25 MM	24 INCHES	610 MM
TOP	1 INCH	25 MM	24 INCHES	610 MM
BOTTOM	REQUIRED CLEARANCE – 18 INCHES/457 MM			

MECHANICAL INSTALLATION – UNDER-FLOOR RADIATION

⚠CAUTION

Electro Industries requires the use of dielectric isolation between the boiler vessel supply and return piping when the boiler is plumbed using copper or any other dissimilar metal. Damage to the vessel caused by galvanic corrosion voids Electro Industries' warranty.

Reference drawing BX505

1. With the typical radiant floor system, a dual heat backup boiler is uncommon. If a backup boiler is required, please reference "Mechanical Installation – Dual Heat" section.
2. Unpack the Electro-Boiler, the safety relief and pipe fittings are packed within a small carton. The safety relief is plumbed to the ¾" bushing as shown on BX505.
3. The Electro-Boiler must be positioned with the vessel **vertical**. The unit will not function properly with the vessel in a horizontal position.

   NOTE: Mount **at least 18 inches above the floor** to allow element removal and service at the bottom.
4. The plumbing components and plumbing layout shown on drawing BX505 have been very carefully chosen and should be plumbed as shown. When following this diagram, the water fill procedure becomes very simple and almost guarantees the removal of all air or prevents air locking problems. Experienced hydronic heating installers may be able to eliminate some components but the inclusion of these components guarantees installation and initial operating success.
5. The vessel is factory constructed with an air trap chamber at the top of the vessel, connected to the 1" pipe and arrangement shown on BX505.
6. The key mechanical components required include:
   - **Expansion Tank** – as a closed loop hydronic heating system, a minimal expansion tank is required. This can be an air diaphragm tank as provided in the plumbing kit or a basic empty tank where air is compressed at the tank top.
   - **Inlet Temperature Gauge** – recommended to observe the operation of the system.
   - **Air Vent** – install as shown on drawing.
   - **Inline Air Separator** – this can be installed ahead of the pump with the expansion tank moved to this point. However, the vessel designed air trap and the piping arrangement leading to the air bleeder.
   - **Pressure Safety Valve** – this is required and is furnished as a **loose** component with the boiler unit itself. Failure to install the provided, 30 PSI, pressure relief valve as shown void warranty and the product listing. During purging there is a requirement to bleed out the initial air within this 1" pipe leg by manually holding open the relief valve. Add the necessary pipe extension to the relief valve to prevent water damage on this unit or surrounding area.
   - **Gate Valve/Drain Valve** – these are for servicing and easy fill purposes.
   - **Circulating Pump** – depending upon system lift and system loop resistance, the proper circulating pump is required to guarantee the minimum GPM flow as specified in Specification Table.

   Comment: Circulator pump can be in the outlet or inlet. Newer, higher quality pumps seem to work better in the supply line, plus pumping away from the expansion tank is preferred.
7. To ensure safe boiler operation adequate system pressure must be maintained. Some expansion tanks may have an integral regulator and port for water source hookup.
8. Depending upon water conditions, determine whether water additives are necessary.
9. Purge and fill water system. Do not allow the electric element to come on until the system is purged and you have verified proper water circulation. If the pump is needed, jumper the two orange wires in order to operate the pump directly from its own 120 volt source.
10. Purge each loop individually, one at a time.
11. Check for leaks.

MECHANICAL INSTALLATION – DUAL HEAT

⚠ CAUTION

Electro Industries requires the use of dielectric isolation between the boiler vessel supply and return piping when the boiler is plumbed using copper or any other dissimilar metal. Damage to the vessel caused by galvanic corrosion voids Electro Industries' warranty.

Reference drawing BX506

1. Unpack the Electro-Boiler. The safety relief and pipe fittings are packed within a small carton.
2. In most **dual heat** installations this Electro-Boiler is plumbed in parallel with an existing oil, gas, or wood boiler. If piped in series, the Electro-Boiler is generally at the gas/oil outlet; but for wood boiler systems, the Electro-Boiler must be on the inlet sides. The standby boiler cannot be operated as hot boiler. This will defeat the Electro-Boiler. Rewire as required using the included standby boiler interface (brown wires).
3. Standard hydronic hot water heating practices apply. This procedure assumes adequate piping size to meet the flow requirements of the specific boiler model, expansion tank, pump, zones, etc. are properly designed and installed.
4. The Electro-Boiler must be positioned with the vessel **vertical**. The unit will not function properly with the vessel in a horizontal position.

   NOTE: Mount **at least 18 inches above the floor** to allow element removal and service at the bottom.
5. Typically this unit is wall hung next to the existing boiler.
6. Use the ¾" pipe fittings to install the safety relief valve and air vent. Add the necessary piping to the safety relief valve so that water damages do not occur in the surrounding area.
7. Connect the hot water line from the fossil fuel boiler to the Electro-Boiler inlet at the bottom. Connect the Electro-Boiler outlet to the main feed line.

   NOTE: Wood applications, plumb so electric feeds the wood boilers.
8. If piping contains any U bend, an air vent may be required at the top.
9. When possible, isolating ball valves are recommended for easy servicing.
10. To ensure safe boiler operation and prevent element damage, the system should contain a pressure regulator and an automatic water fill valve. Expansion tank may have an integral regulator and port for water source hookup.
11. Depending on water conditions, determine whether water additives are necessary.
12. Purge and fill water system. Do not allow the electric element to come on until the system is purged and you have verified proper water circulation. If the pump is needed, short out the two orange wires in order to operate the pump directly from its own 120 volt source.
13. Check for leaks.

ELECTRICAL HOOKUP

Reference drawing BH511

1. **240/208 Volt Heating Power** – route and install the proper current carrying conductors from service panel fuse or circuit breaker. See Specification Table and/or product nameplate for ratings. These models contain built-in circuit breakers and meet the requirement for local disconnect for appliances greater than 10 kW. Connection is at the circuit breaker terminals.
    - Only copper wire is allowed.
    - Circuit Breaker 1 is highest priority stage.
2. **Grounding** – copper conductor is required, size per NEC code relating to the current of each feed.
3. **Circulating Pump** – the two orange wires connected to a relay on the control board represent a switch closure (10-amp maximum) to operate an external circulating pump motor. **Voltage for the pump must come from a separate source.**
    - The pump is controlled as a direct function of the R and W input.
    - If this is connected with a standby boiler, generally the assumption is series plumbing with the single pump. In this case, the R and W function will operate the pump whether in electric or standby mode.
    - If a standby boiler installation has parallel plumbing with two pumps, field wiring and controls will be necessary to properly operate (and typically check valve isolate) the standby boiler self-contained pump from the system pump controlled by these two terminal screws.
4. **Operating Thermostat** – two types can be used. Connection is at the control board bottom.
    - **Standard Mechanical** – connect to R and W, bottom right. Set thermostat internal heat anticipator to 0.2.
    - **Floor Sensing Stat** – connect to R and W, bottom right. Place slab sensor in the slab.
        - If needed, can connect thermostat C to boiler C.

    NOTE: Power robbing/power stealing thermostat – if you have a power robbing or power stealing thermostat, you must use the resistor included with the thermostat. Place this jumper between boiler W and boiler C. If resistor is not used, intermittent boiler operation can be expected.

    Comment: If zone valve or zone pumps are being used, see appropriate sections.
5. **Load Management Interrupt Control (LMC)** – this Electro-Boiler series has been pre-wired and designed for an external utility load management receiver connection. The control board lower left terminal block marked BLU and BLU/WHT represent the two contact points, extend these wires to the utility load control device. As shipped, this unit is only equipped for off-peak = N.C. logic. If reversed logic is required, contact the factory for modification.
    - Optional – if load management is not used, simply keep the blue jumper in place.
    - Optional – if the power company disconnects 240V for load control, contact factory for drawing BH029 for special wiring requirements.
6. **Outdoor Sensor** (OT, outdoor reset control configuration EB-MX models only) – the loose OT sensor needs to sense true outdoor temperature. Mount on an outside wall position that will represent the most accurate outdoor temperature. If possible shade from direct sun rays.
    - If you have an EB-MS boiler and would like outdoor reset, order part number WFS25F.

7. **Zone Valves or Zone Pumps** – see Zone Controller section for options.

⚠ WARNING

THE END SWITCHES FROM THE ZONE VALVES **MUST BE** AN ISOLATED CONTACT WITH NO VOLTAGE PRESENT ON THESE WIRES OR SCREW TERMINALS. THIS IS VERY IMPORTANT TO MAKE SURE THERE ISN'T ANY INTERFERENCE OR FEEDBACK BETWEEN THE TRANSFORMER OPERATING THE ZONE VALVE SYSTEM AND THE TRANSFORMER WITHIN THIS ELECTRO-BOILER PRODUCT. ONCE THIS HAS BEEN DETERMINED, ALL END SWITCHES ARE SIMPLY PARALLELED WITH THE TWO WIRES GOING TO R AND W.

8. If this is a **dual heat** application with **standby boiler**, the 2 brown wires connect to the standby boiler R and W or T and T. These 2 brown wires represent a contact closure to activate the standby boiler during load control or when the front panel switch is in the STANDBY position.

9. **Flow Switch** – a flow switch is **not** included with the boiler. However, one can be added to the LMC circuit. Simply place the field provided flow switch in series with this circuit.
   NOTE: The L/W (J3) jumper must be in the W position.

WATER ADDITIVES

1. Unless the source water is unusually poor and/or rust elements, additives are not required. It is recommended the water source as shown on drawing BX505 comes through the household water softener or use distilled water.
2. Impurities within a closed loop hydronics boiler are considerably less damaging than the typical domestic water heater. In a closed loop electric boiler, the water impurities boil out and the system essentially makes its own pure water. As a closed system, this pure water becomes the operating mode. In the case of domestic water tank, there is always new water entering with new impurities.
3. However, if additives are required, use the recommendations and source from your local professional plumber, specializing in hydronics heating systems.

WATER FILL PROCEDURE

The following procedure applies to non-glycol or antifreeze and prepackaged plumbing kit and/or when the system is plumbed exactly as shown on drawing BX505.

⚠ CAUTION

If the building supply pressure is connected directly to supply water ball valve without pressure reducing regulator, user needs to make sure the pressure within the boiler loop does not exceed 30 PSI. Careful control of the supply water ball valve opening can take care of this. Also at steps 6 and 10, use caution to make sure the building water supply pressure does not spike the system.

1. Do not apply 240/208-volt heating power during water fill sequence.
2. Connect the temporary household water supply source (probably hose connection) to the water supply connection input.
   NOTE: If water supply connection is permanent, some local building codes may require special anti-siphon check valve, RPZ check valve, or equivalent between the boiler fill regulator and the domestic water source or the city water connection.
3. Connect a drain hose to hose bib, drain valve.
4. **Open** drain valve and **close** inlet gate valve (between drain valve and boiler inlet).
5. Verify top gate valve is **open**.
6. **Open** water supply valve and **open** household water supply source.
7. Allow system to circulate, discharging through drain valve, for at least 15 minutes.
8. Put your ear against the metal pipe and listen for air bubbles. If the water flow is consistent and quiet, the system is probably purged and water filled.

9. **Close** the drain valve. **Open** the inlet gate valve.
10. The cold system pressure at the gauge should be approximately 10 to 14 PSI.
11. **Close** water supply valve and disconnect water supply.
12. Optional – energize circulating pump during this fill operation. The water pressure from the household system and as plumbed should typically flow through the circulating pump without the pump running.

    COMMENT: Purge one loop at a time.

CONTROLLER SETUP

Front Dial

Non-Outdoor Reset – simply set the knob to the desired outlet temperature on the front panel decal.

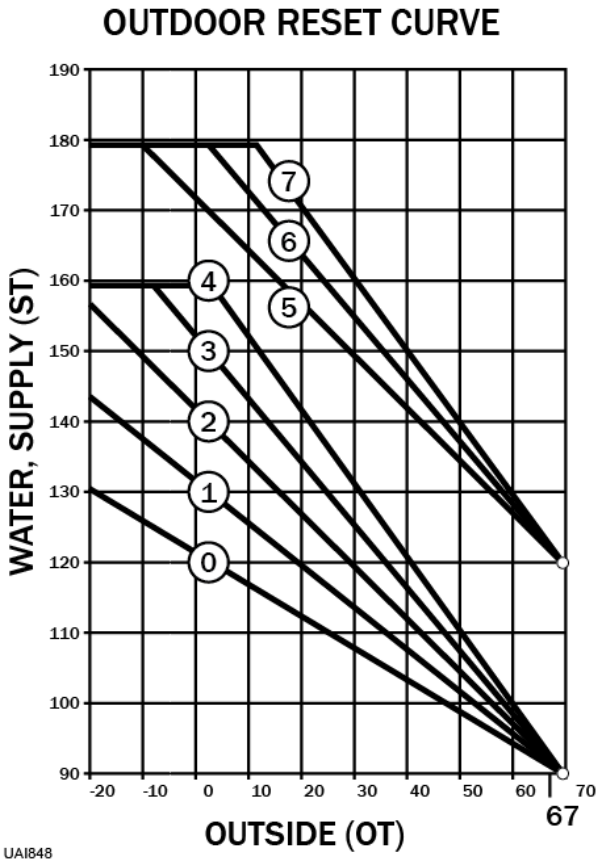
This control strategy is accomplished via disconnecting the outdoor sensor and performing a power reset to the boiler (low voltage power cycle).

Outdoor Reset – the temperature decal will relate to the OT 0° F set point and the knob numbers coincide with the curves below. High and low mass also relate to the ramp-up water temperature starting point, as shown. Select the high or low mass with the rate of temperature rise based on outdoor temp (OT).

Comment: The WF-ANZ* test set allows field change of the base temperature start point.

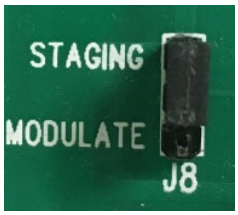
This control strategy is accomplished via connecting the outdoor sensor and performing a power reset to the boiler (low voltage power cycle).

The front panel temperature selection number coincides to the curves below. This temperature value shown on the front decal is actually the supply water at 0° F outside.



Staging/Modulating Jumper

The control board on the Midsize Series boiler is a universal controller with the capability of interfacing with many different models of TS Electro-Boilers.



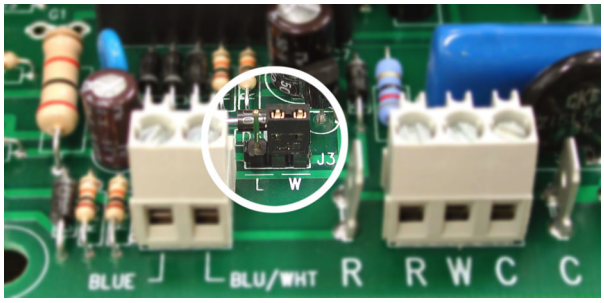
The correct setting of this jumper is determined on the model of the boiler you are working with.

If you are working with an EB-MS-**, this should be set to STAGING.

If you are working with an EB-MX-**, this should be set to MODULATE.

Circulator pump mode – as factory set, the circulator pump is controlled directly from the W input terminal. In this setup the circulator pump continues during load control interrupt (or optional remote standby switch). There is a provision within the controller board (inside) to allow the circulator pump to not operate during load control interrupt.

On the inside control board, just above the two bottom terminal blocks, is a small pin jumper arrangement. The black jumper sets up the pump mode. Just below this pin jumper arrangement are L and W lettering. When the two pin shorting device is in the W position, the pump is a direct function of R to W input. When the two pin jumper is in the L position, the pump is interrupted during a load control.

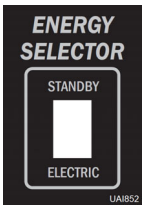


⚠ WARNING

THIS SHORTING DEVICE MUST BE IN ONE OF THE TWO POSITIONS FOR THE CIRCULATOR PUMP TO PROPERLY OPERATE.

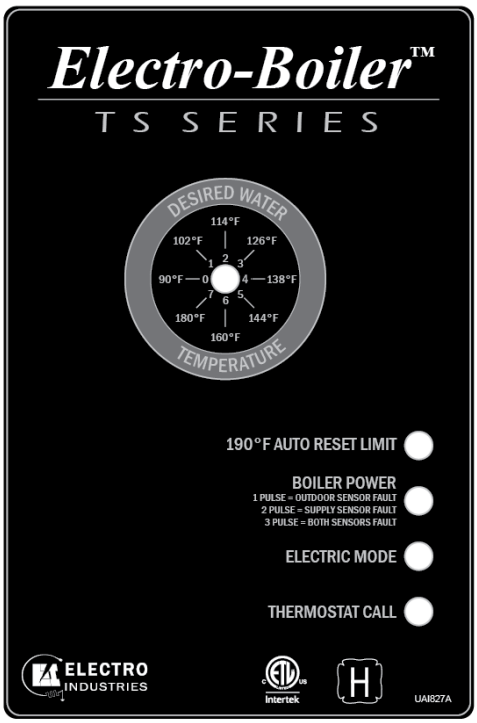
OPERATIONAL TIPS

Electric/Standby Switch



- If this system does not have a standby operating (gas or oil) boiler, this switch must always be in the ELECTRIC position.
- To activate standby boiler, simply position front panel switch to STANDBY.

Front Panel Monitor Lights



- **190°F AUTO RESET LIMIT**, red – this will **only** illuminate when the vessel hi-limit opens due to excessive high water temperature. This hi-limit is self-resetting.
- **BOILER POWER**, green – basically this is illuminated at all times. It represents 24-volt power source, good fuse, controller logic is operational, and a good outlet sensor. If the outlet sensor is inoperative, incorrectly wired, or malfunctioning; this green monitor LED should be pulsing (see Troubleshooting section).
- **ELECTRIC MODE**, yellow – when illuminated the system is in the electric mode. If it is not illuminated the utility load control receiver is in the interrupt or on-peak mode. If there is an optional or remote standby switch, the status of the standby switch is also monitored by this yellow LED.
- **THERMOSTAT CALL**, red – indicates a remote switch closure (thermostat or zoning end switch) is closed between terminals R and W.

Inside Control Board Monitor Lights

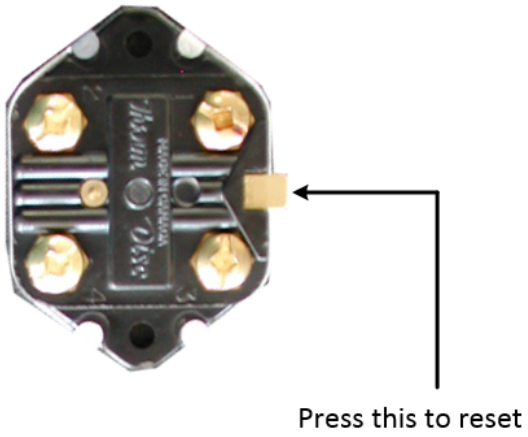
STAGES, red – these four LED's indicate which electric element stages are on and active.

Manual Reset Hi-Limit
At the top of the vessel there will be either two or three surface mount hi-limits preset at 205° F. There is no light indicator associated with these safety hi-limits. Also these 205° F safety limits break the L2 current carrying 240/208-volt wire going to the elements. Reset involves locating a small shiny lever or metal tab protruding on the side of the black safety limit base. This small tab is pressed inward approximately 1/8" to snap in the contacts.

⚠ CAUTION

The wires and screws have 240/208-volt potential and can be dangerous. Turn off circuit breakers before investigating or attempting to reset the 205° F safety limits.

205°F Manual Reset



⚠ WARNING – HIGH VOLTAGE

MUST SHUT OFF HIGH VOLTAGE BEFORE ATTEMPTING TO RESET.

Internal Fuse
The fuse on the controller board protects the transformer secondary, external items connected to R, and the circuit board itself. Replace with 2-amp, fast blow fuse or equivalent.

System Pressure
The side press/temperature gauge should be at approximately 10 to 14 PSI at room temperature water and should not rise more than approximately 4 PSI at the operating or hot water temperature. If the pressure change is more than approximately 4 PSI, the expansion tank is too small or there is a problem with the expansion tank piping, expansion tank itself.

Cold slab, outdoor reset and temperature sensing prevent full boiler on – by adding a **temporary** jumper between the lower W screw terminal and the upper left E tab, all temperature sensing functions are bypassed and the control board will step in all the stages.

⚠ CAUTION

This jumper shall not be a permanent function, jumper needs to be removed after slab is approaching normal temperature.

Standby Switchover, SOT Timer
This plug-in option device allows a selection from 40 to 80 minute thermostat operating time for automatic switchover to standby boiler. Order part number SOT-1.

Replacement Parts

WFSB	Water sensor (ST), 5 ft.
WFS25F	Outdoor sensor (OT), 25 ft.
EB5623	Control board
UFUSE0443	2-amp, fast blow fuse
4038KIT	Triac switch module
5128C	Heating relay
5535	Safety hi-limit, manual, 205° F
5537G	First hi-limit, auto-reset, 190° F
5453	Relief valve, 30 PSIG
5456A	Gauge press/temperature
5652	60A SQ D circuit breaker
5650	30A SQ D circuit breaker
EB5526	Electric element, 240, 5 kW
5541	Transformer, 24V, 40VA

TROUBLESHOOTING/REPAIR HELPS

1. This WarmFlo controller contains several interference suppression components, but as an electronic logic product, unpredictable and unusual transients or interference may sometimes cause strange results. If the WarmFlo controller is acting strange, one immediate step would be power down reset. Simply turn off boiler power or breaker number 1, when the green LED goes out, count to 1Ø, and re-energize power supply.

2. Inoperative temperature sensor, if the internal program can detect a bad sensor (shorted, open wire, etc. – not necessarily bad value) the front panel green LED will be pulsing. By checking the pulsing pattern, the appropriate sensor can be identified.
   - OT sensor – 1 blink every second
   - ST sensor – 2 blinks every second
   - Both bad – 3 blinks every second

3. The temperature sensor can be further evaluated with diagnostic program from standard PC or WF Analyzer software. This includes the ability to fool the sensor or set in an offset for various troubleshooting purposes. This software disk comes with a special cable needed for PC or Palm hookup.
   - WF-ANZ* – Handheld/Analyzer
   - ET-SOFT-HTG – PC software disk and cable

4. The terminal blocks for control wire hook-up are designed for a wire insertion and screw clamp down. If there is no wire connected and the screw is loose, the screw may not necessarily make a good electrical contact to the inside components. Example – if you are jumpering the thermostat terminals without thermostat wire connection or if you are attempting to measure voltage on the screw head, you may get erroneous or unpredictable results if the screw is not tightened down.

5. The outdoor sensor (OT) must be sensing the actual outside temperature for this controller to correctly operate (if you're using the outdoor reset configuration). Do not simply leave the outdoor sensor hang in the room and attempt to run this system.

6. Temperature sensing bypass – the inside control board, left side, contains a E tab which can be used to directly step in the heating stages and in essence bypass the temperature sensing and control functions. The E tab has the highest priority and overrides all temperature sensor functions. In other words, when jumpering from W to E all four stages are hard on. **Note**: Verify pump is operating prior to using the E terminal. Since activating this E terminal causes full electric element output, this function should only be used to verify all stages or troubleshoot proper 24Ø current at each element.

7. Use general heating system logic information and basic understanding of the terminal block wiring functions measure various voltage points to determine proper operation.

8. Acquiring the PC software or Palm with serial port hookup cable is a positive tool for understanding and troubleshooting the WarmFlo controller. Either test set device can display all temperatures, real time evaluation of WarmFlo functions and provide temperature offsets for assimilating winter conditions.

Sensor Temperature Calibration - Both remote sensors are digital electronic and factory calibrated. Normally these do not require field calibration or verification. However, if sensor temperature error is determined, there are two field calibration techniques. Proceed with extreme caution.

1. The outdoor sensor (OT) can be calibrated with ice (32°F). This is not a checking temperature situation. If you proceed with this function, the sensor automatically goes to 32°F. Notice a small push button next to the sensor terminal block, with the sensor at 32°F, push and hold for approximately ten seconds. When the green LED next to the fuse blinks at you, release and now the outdoor sensor is set at 32°F.
2. Use PC or Palm software to calibrate sensor. See other paragraphs.

OPERATIONAL INFORMATION

In order for the installer to completely understand the WF II functions and operational sequence it is recommended to thoroughly read and understand the information below. This knowledge can help in determining settings that can be set according to the end customer's needs.

WarmFlo Analyzer (WF-ANZ*) or PC software (ET-SOFT-HTG) – can be used to verify temperatures.

Warning, field reprogramming – within WarmFlo II internal logic and non-volatile memory, it can detect whether it is operating from one of the above factory pre-programmed chips or if it has been modified (reprogrammed) with PC software or Handheld. Once the user or field technician has downloaded (save), from that time forward the WarmFlo II physical control board is no longer governed by the above table, or the chip code written on the plug-in chip, etc. In other words, power up/power down, reset, or removing and re-plugging the chip does not affect any altered reprogrammed functions. It is smart enough to know it is no longer the original chip and that **specific physical** board, from this time forward, must be under the control of the PC software/Palm.

Normal Heating Operation – whenever the WarmFlo screw terminal W is at 24 volt (with reference to C), the WarmFlo controller begins turning on the elements and automatically controls the water temperature as sampled by the ST sensor. However, if added heat is **not** required, no element power is used.

Depending upon the Electro-Boiler model, there will be various electrical stages, all under the control of WarmFlo. Except for the first 4.5 kW element, the remaining stages operate as steps 2, 3, and 4 from the WarmFlo controller.

MODULATE Setting (J8) Description: Step 1 (first 4.5 kW) is pulse modulated through the triac (approximate 1Ø second cycle) based upon the WarmFlo controller automatic requirement. Steps 2, 3, and 4 are turned on and off with relays. However, steps 2, 3, and 4 are only used when required by the WarmFlo water temperature calculations. Stage 1 may not necessarily remain at 100%, but is modulated downward to meet the requirements of the water sensor, etc.

STAGING Setting (J8) Description: Steps 1, 2, 3, and 4 are turned on and off with relays. Steps 1, 2, 3, and 4 are only used when required by the WarmFlo water temperature calculations.

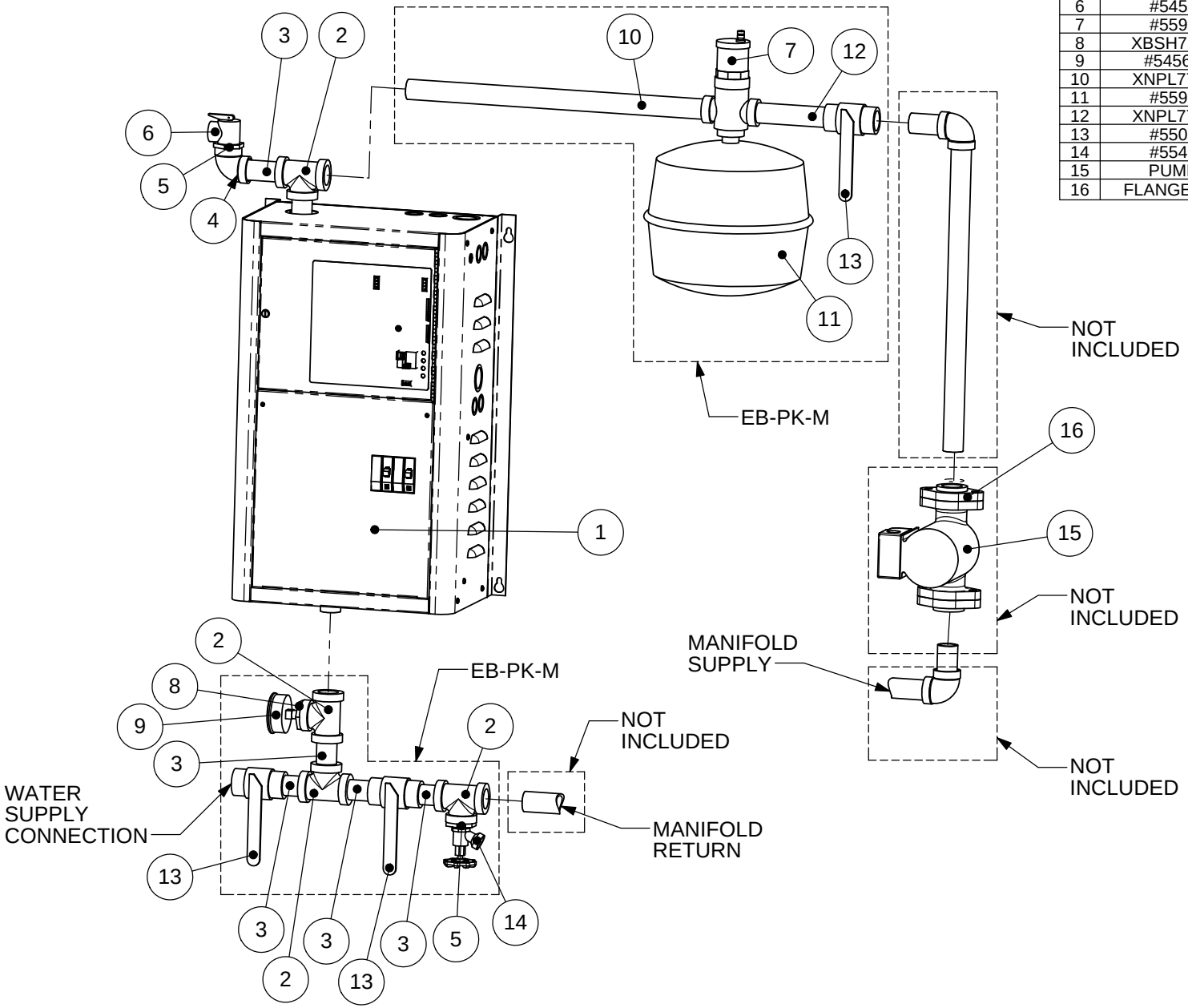
The time between stage turn on depends upon where the controller logic memory was after the last thermostat call or following a power up reset condition. The longest time between staging is from the power up condition because the logic does not have a history of previous thermostat calls. Once the history of several thermostat calls has been established within memory, it automatically returns to the last active stages, with an approximate 5 seconds between stage turn on. However, during power up the logic needs to search a number of times before it finally declares the next stage.

A clamp-on amp meter at the service input can be used to visualize the stage 1 modulation and/or stage 2, 3, and 4 functions.

Delay, transfer from standby to electric – if the unit was operating in SB for more than 1 minute, the follow-up transfer back to electric engages a 2-minute delay before any of the electric stages are activated. The pump will react to the call for heat, but the elements will stay off for 2 minutes in order for the pump to cool down the standby boiler vessel.

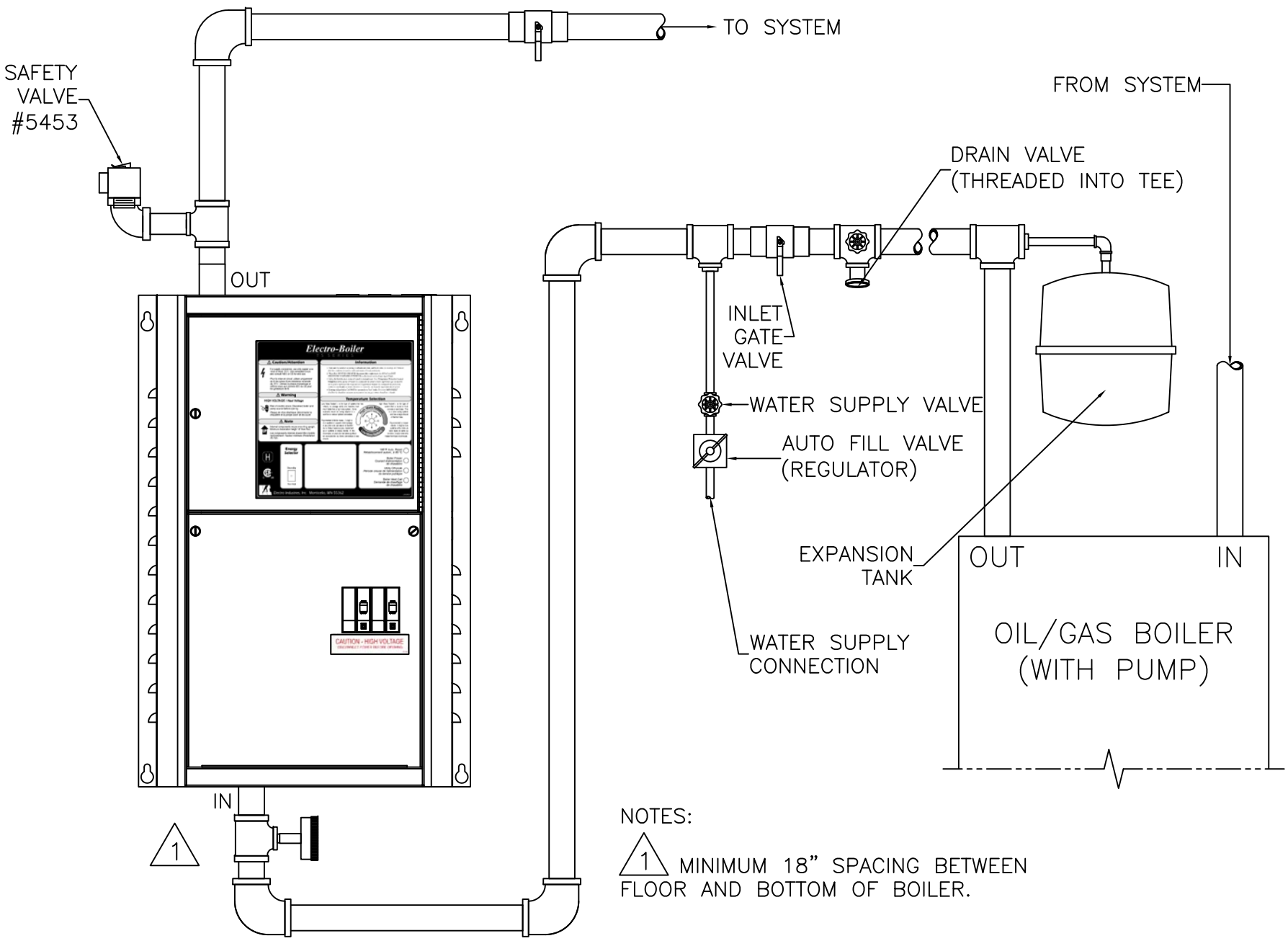
EB-M*-** MECHANICAL PIPING

NO.	PART NUMBER	DESCRIPTION	QTY.
1	EB-M*-**	M-Series Electro-Boiler	1
2	XTEE7060	1" X 1" X 1" TEE	4
3	XNPL7780	1" X 2 1/2" NIPPLE	7
4	XEL7850	Pipe Elbow 1" 90 Deg Black	3
5	XBSH7180	1" X 3/4" BUSHING	2
6	#5453	RELIEF VALVE	1
7	#5595	AIR ELIMINATOR	1
8	XBSH7190	1" X 1/4" BUSHING	1
9	#5456A	PRESS/TEMP GAUGE	1
10	XNPL7781	1" X 20" NIPPLE	2
11	#5591	EXPANSION TANK	1
12	XNPL7783	1" X 6" NIPPLE	1
13	#5503	1" BALL VALVE	3
14	#5548	DRAIN VALVE	1
15	PUMP	#5585 (10KW) / #5586 (15-20KW)	1
16	FLANGE KIT	#5580 (10KW) / #5582 (15-20KW)	2



ELECTRO INDUSTRIES, INC.
MONTICELLO MINNESOTA

ELECTRO-BOILER (MID-SIZE) DUAL HEAT PIPING DIAGRAM

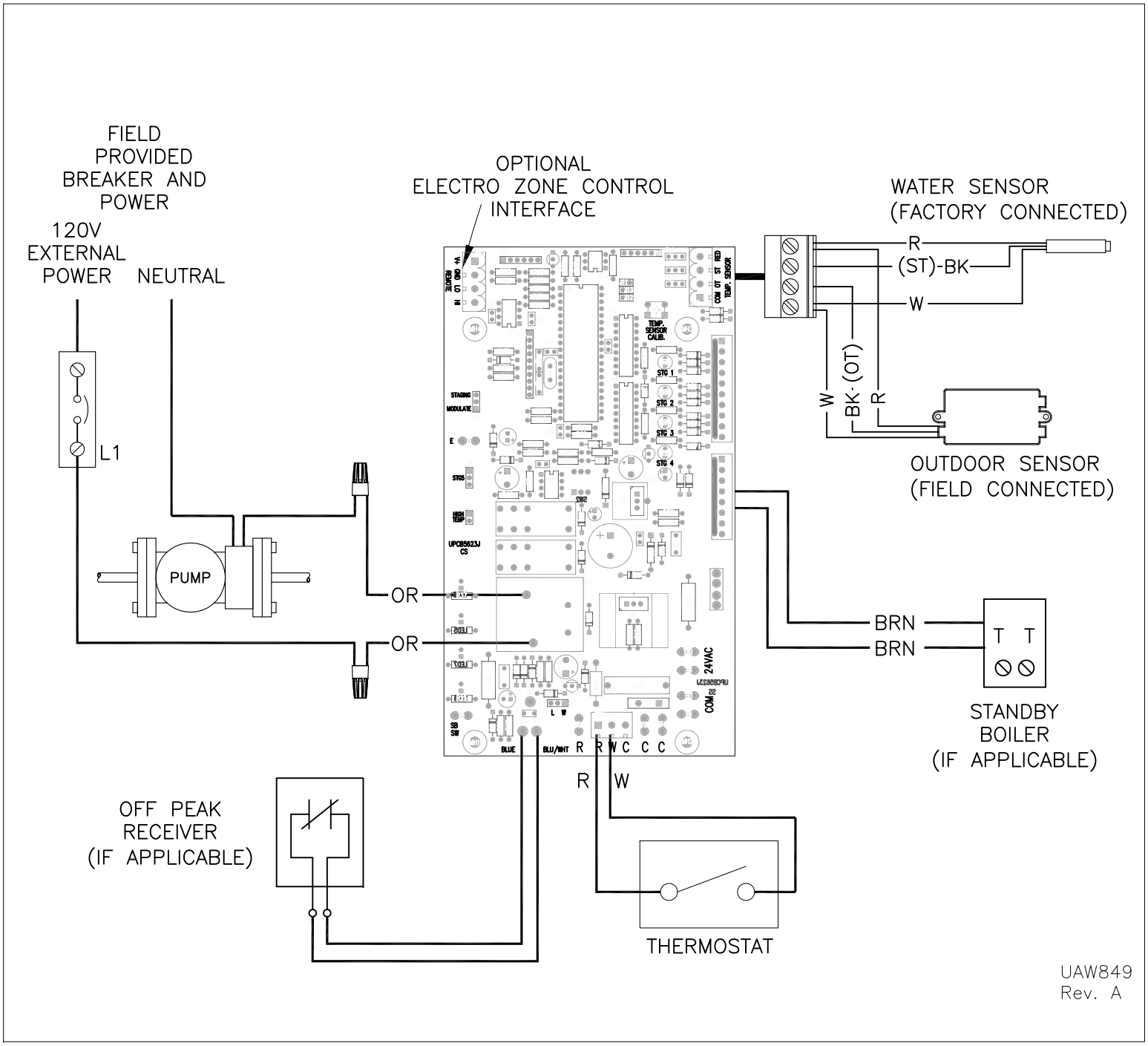


NOTES:

1. MINIMUM 18" SPACING BETWEEN FLOOR AND BOTTOM OF BOILER.

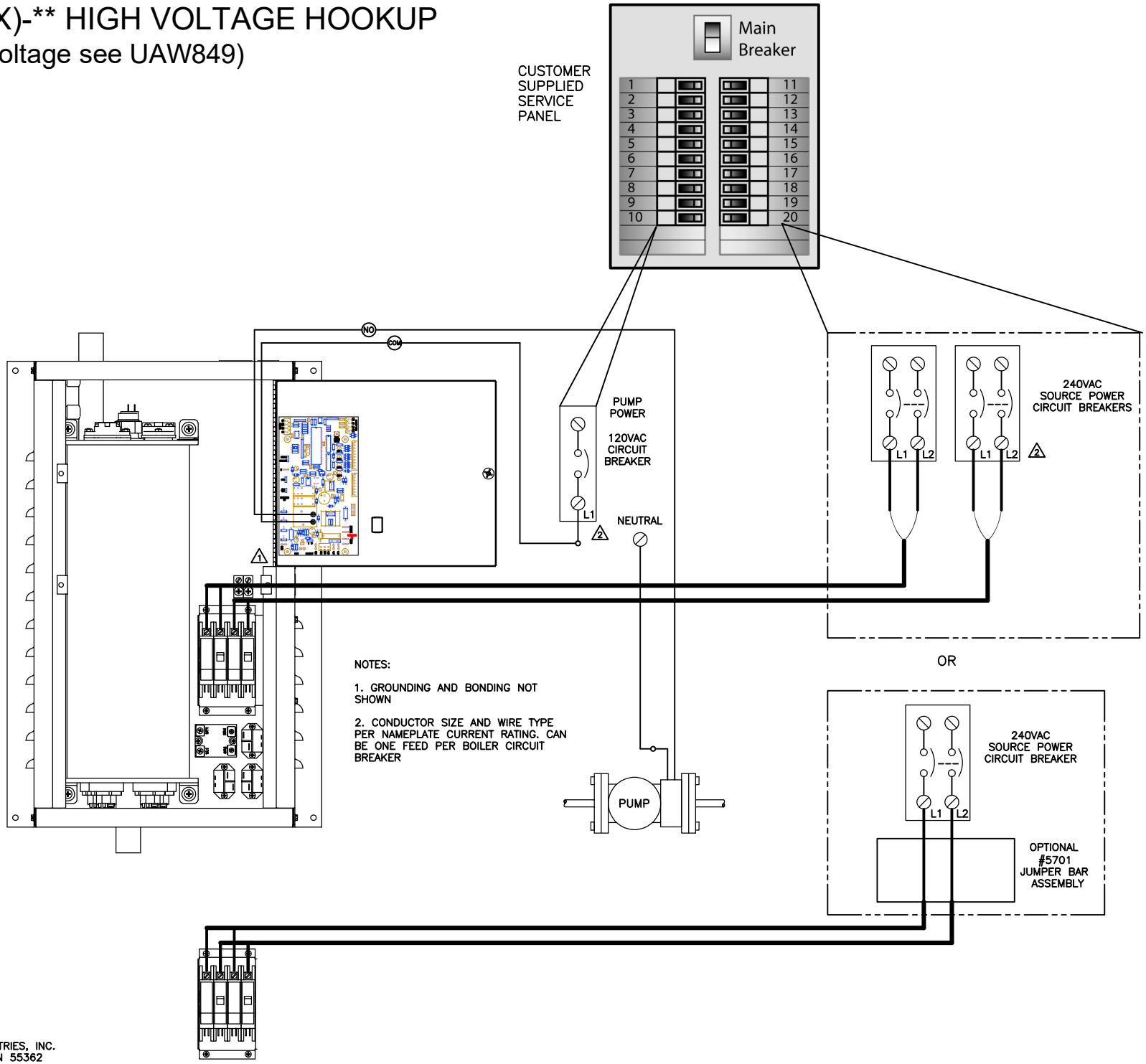
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MONTICELLO, MN 55362

BX506
Rev.A 12-12-2008


FIELD PROVIDED BREAKER AND POWER
120V EXTERNAL POWER
NEUTRAL
L1
PUMP
OR
OR
OPTIONAL ELECTRO ZONE CONTROL INTERFACE
WATER SENSOR (FACTORY CONNECTED)
R
(ST)-BK
W
W
BK-(OT)
R
OUTDOOR SENSOR (FIELD CONNECTED)
BRN
BRN
T T
STANDBY BOILER (IF APPLICABLE)
OFF PEAK RECEIVER (IF APPLICABLE)
R
W
THERMOSTAT
UAW849
Rev. A

EB-M(S,X)-** HIGH VOLTAGE HOOKUP

(for Low Voltage see UAW849)



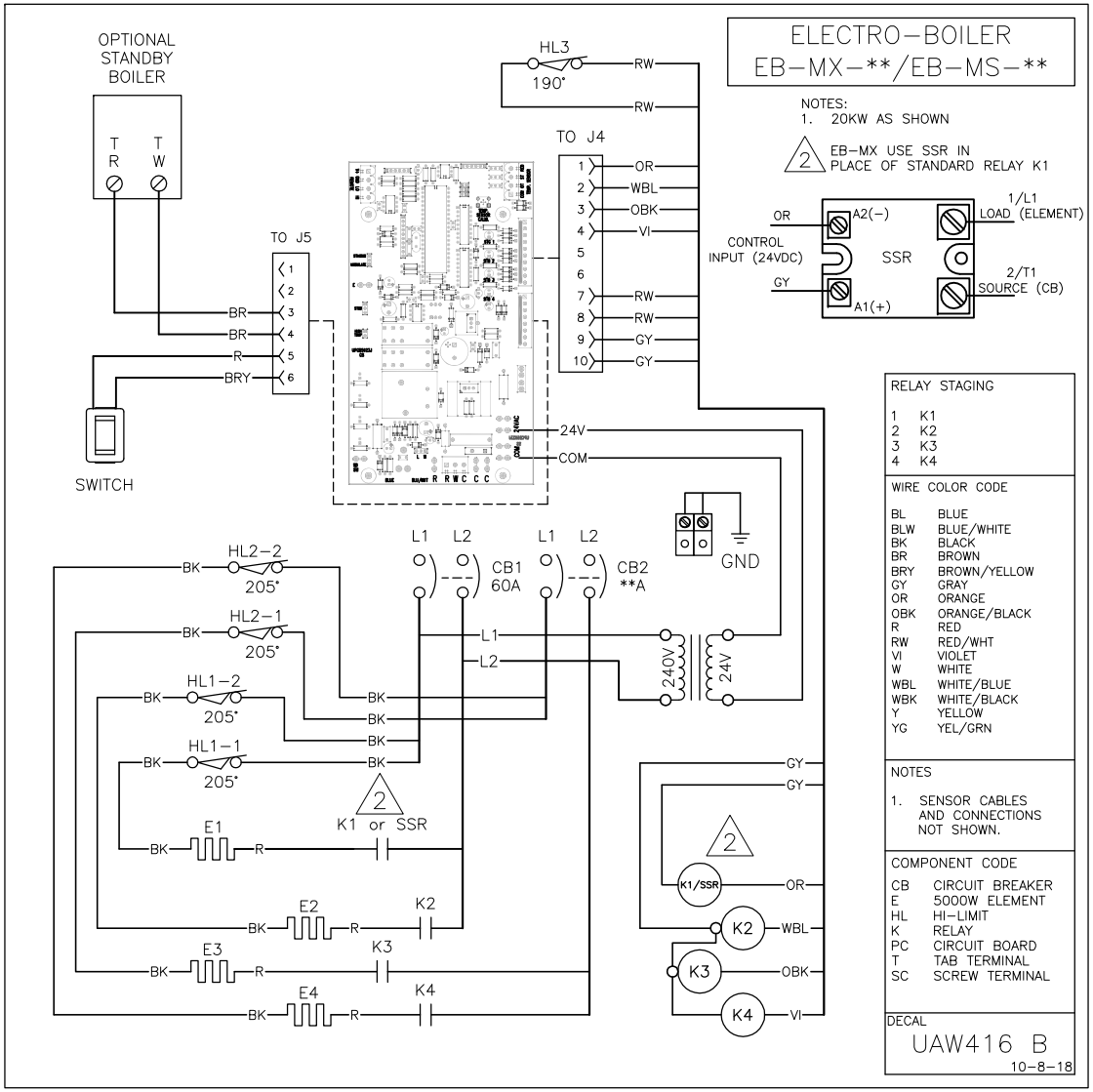
NOTES:

1. GROUNDING AND BONDING NOT SHOWN

2. CONDUCTOR SIZE AND WIRE TYPE PER NAMEPLATE CURRENT RATING. CAN BE ONE FEED PER BOILER CIRCUIT BREAKER

ELECTRO INDUSTRIES, INC.
MONTICELLO, MN 55362

BH511
Rev. D
11/20/20



NOTES:
1. SIZE = 5” X 5”
2. COLOR = BLACK ON WHITE
3. MATERIAL = POLY WITH ADHESIVE AND LAMINATE.

ELECTRO INDUSTRIES, INC.
MONTICELLO, MN 55362

Electro Industries Residential Limited Product Warranty

Effective November 1, 2009

Electro Industries warrants to the original owner, at the original installation site, for a period of two (2) years from date of original purchase, that the product and product parts manufactured by Electro Industries are free from manufacturing defects in materials and workmanship, when used under normal conditions and when such product has not been modified or changed in any manner after leaving the plant of Electro Industries If any product or product parts manufactured by Electro Industries are found to have manufacturing defects in materials or workmanship, such will be repaired or replaced by Electro Industries Electro Industries, shall have the opportunity to directly, or through its authorized representative, examine and inspect the alleged defective product or product parts. Electro Industries may request that the materials be returned to Electro Industries at owner's expense for factory inspection. The determination as to whether product or product parts shall be repaired, or in the alternative, replaced, shall be made by Electro Industries or its authorized representative.

Electro Industries will cover labor costs according to the Repair / Replacement Labor Allowance Schedule for a period of ninety (90) days from the date of original purchase, to the original owner, at the original installation site. The Repair / Replacement Labor Allowance is designed to reduce the cost of repairs. This Repair / Replacement Labor Allowance may not cover the entire labor fee charged by your dealer / contractor.

TWENTY YEAR (20) LIMITED WARRANTY ON BOILER ELEMENTS AND VESSELS

Electro Industries warrants that the boiler elements and vessels of its products are free from defects in materials and workmanship through the twentieth year following date of original purchase. If any boiler elements or vessels are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.

TWENTY YEAR (20) LIMITED WARRANTY ON SPIN FIN ELEMENTS

Electro Industries warrants that the spin fin elements of its products are free from defects in materials and workmanship through the twentieth year following date of original purchase. If any spin fin elements are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.

FIVE YEAR (5) LIMITED WARRANTY ON OPEN WIRE ELEMENTS

Electro Industries warrants that the open wire elements of its products are free from defects in materials and workmanship through the fifth year following date of original purchase. If any open wire elements are found to have a manufacturing defect in materials or workmanship, Electro Industries will replace them.

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Monticello, MN · 800.922.4138 · www.electromn.com

CONDITIONS AND LIMITATIONS:

1. This warranty is limited to residential, single family dwelling installations only. Any commercial or multi-unit dwelling installations fall under the Electro Industries Commercial Limited Product Warranty.
2. Electro Industries shall not be liable for performance related issues resulting from improper installation, improper sizing, improper duct or distribution system, or any other installation deficiencies.
3. If at the time of a request for service the original owner cannot provide an original sales receipt or a warranty card registration then the warranty period for the product will have deemed to begin the date the product is shipped from the factory and **NOT** the date of original purchase.
4. The product must have been sold and installed by a licensed electrician, plumbing, or heating contractor.
5. The application and installation of the product must be in compliance with Electro Industries specifications, as stated in the installation and instruction manual, and all state, provincial and federal codes and statutes. If not, the warranty will be null and void.
6. The purchaser shall have maintained the product in accordance with the manual that accompanies the unit. Annually, a qualified and licensed contractor must inspect the product to assure it is in proper working condition.
7. All related heating components must be maintained in good operating condition.
8. All lines must be checked to confirm that all condensation drains properly from the unit.
9. Replacement of a product or product part under this limited warranty does not extend the warranty term or period.
10. Replacement product parts are warranted to be free from defects in material and workmanship for ninety (90) days from the date of installation. All exclusions, conditions, and limitations expressed in this warranty apply.
11. Before warranty claims will be honored, Electro Industries shall have the opportunity to directly, or through its authorized representative, examine and inspect the alleged defective product or product parts. Remedies under this warranty are limited to repairing or replacing alleged defective product or product parts. The decision whether to repair or, in the alternative, replace products or product parts shall be made by Electro Industries or its authorized representative.

THIS WARRANTY DOES NOT COVER:

1. Costs for labor for diagnosis, removal or reinstallation of an alleged defective product or product part, transportation to Electro Industries, and any other materials necessary to perform the exchange, except as stated in this warranty. Replacement material will be invoiced to the distributor in the usual manner and will be subject to adjustment upon verification of defect.
2. Any product or product part that has been damaged as a result of being improperly serviced or operated, including, but not limited to, the following: operated during construction phase, with insufficient water or air flow; allowed to freeze; subjected to flood conditions; subjected to improper voltages or power supplies; operated with air flow or water conditions and/or fuels or additives which cause unusual deposits or corrosion in or on the product; chemical or galvanic erosion; improper maintenance or subject to any other abuse or negligence.
3. Any product or product part that has been damaged as a result of natural disasters, including, but not limited to, lightning, fire, earthquake, hurricanes, tornadoes or floods.
4. Any product or product part that has been damaged as a result of shipment or handling by the freight carrier. It is the receiver's responsibility to claim and process freight damage with the carrier.
5. Any product or product part that has been defaced, abused or suffered unusual wear and tear as determined by Electro Industries or its authorized representative.
6. Workmanship of any installer of the product or product part. This warranty does not assume any liability of any nature for unsatisfactory performance caused by improper installation.
7. Transportation charges for any replacement product, product part or component, service calls, normal maintenance; replacement of fuses, filters, refrigerant, etc.

THESE WARRANTIES DO NOT EXTEND TO ANYONE EXCEPT THE ORIGINAL PURCHASER AT RETAIL AND ONLY WHEN THE PRODUCT IS IN THE ORIGINAL INSTALLATION SITE. THE REMEDIES SET FORTH HEREIN ARE EXCLUSIVE.

ALL IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED WITH RESPECT TO ALL PURCHASERS OR OWNERS. ELECTRO INDUSTRIES IS NOT BOUND BY PROMISES MADE BY OTHERS BEYOND THE TERMS OF THESE WARRANTIES. FAILURE TO RETURN THE WARRANTY CARD SHALL HAVE NO EFFECT ON THE DISCLAIMER OF THESE IMPLIED WARRANTIES.

ALL EXPRESS WARRANTIES SHALL BE LIMITED TO THE DURATION OF THIS EXPRESS LIMITED WARRANTIES SET FORTH HEREIN AND EXCLUDE ANY LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES RESULTING FROM THE BREACH THEREOF. SOME STATES OR PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY. PRODUCTS OR PARTS OF OTHER MANUFACTURERS ATTACHED ARE SPECIFICALLY EXCLUDED FROM THE WARRANTY.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY HAVE OTHER RIGHTS WHICH VARY UNDER THE LAWS OF EACH STATE. IF ANY PROVISION OF THIS WARRANTY IS PROHIBITED OR INVALID UNDER APPLICABLE STATE OR PROVINCIAL LAW, THAT PROVISION SHALL BE INEFFECTIVE TO THE EXTENT OF THE PROHIBITION OR INVALIDITY WITHOUT INVALIDATING THE REMAINDER OF THE AFFECTED PROVISION OR THE OTHER PROVISIONS OF THIS WARRANTY.